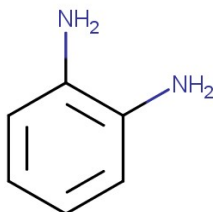


1. General Statement

o-Phenylenediamine is aromatic diamine and is an important precursor to many heterocyclic compounds.

2. Chemical identity

Name : o-phenylenediamine
CAS number(s) : 95-54-5
EC number : 202-430-6
Molecular formula : C₆H₈N₂
Structure :



3. Uses and Benefits

Manufacture of dyes, photographic developing agent, organic synthesis, laboratory reagent. Treatment with nitrous acid gives benzotriazole, a corrosion inhibitor. Condensation of substituted o-phenylenediamine with various diketones is used in the preparation of a variety of pharmaceuticals.

4. Physical / chemical properties

Property	Value
Physical state :	Solid
Colour :	Colourless to white. On exposure to air: yellow-brown.
Odour :	No data available
pH :	No data available
Melting point	101 °C
Boiling point :	256 °C (1013 hPa)
Flash point :	Not applicable
Density :	720 kg/m ³ (24 °C, Bulk density)
Solubility in Water:	Water: 3.9 g/100ml (20 °C)

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5. Health Effects

Effect Assessment	Result
Acute toxicity (Oral / inhalation / dermal)	Toxic if swallowed, contact with skin or if inhaled.
Irritation / corrosion Skin / eye/ respiratory tract	Causes serious eye irritation.
Respiratory or skin sensitisation	May cause an allergic skin reaction.
Toxicity after repeated exposure Oral / inhalation / dermal	NA
Genotoxicity / Mutagenicity	Suspected of causing genetic defects.
Carcinogenicity	Suspected of causing cancer.
Toxicity for reproduction	NA

6. Environmental Effects

Effect Assessment	Result
Aquatic toxicity	Yes
Fate and behavior	Result
Persistence and degradability	Non degradable in the soil. Not readily biodegradable in water.
Bioaccumulative potential	Low potential for bioaccumulation (BCF < 500).

7. Exposure

Human health

The substance Suspected to cause cancer ,Suspected of causing genetic defects, cause eye irritation and also it may cause an allergic skin reaction. Breathing o-Phenylenediamine can irritate the nose and throat causing coughing and wheezing.

The most likely route of human exposure (workers) is through skin.In industrial settings, ingestion is not an anticipated route of exposure. Workers may be exposed during (un)loading, mixing, sampling, analysis or maintenance operations and particularly in case of batch processes.The exposure must be kept as minimum as possible by the use of appropriate risk management measures as suitable collective and personal protective equipment, good industrial hygiene practices and risk communication through appropriate training of workers.

Careless handling or accidental spillage of the chemical could result in exposure to potentially hazardous levels of chemicals.the substance is handled in closed systems, and it is

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usual for operators to wear impervious suits and self-contained breathing apparatus for operations involving the transfer of dimethyl sulfate, where there is the possibility of greater exposure.

Industrial workers should ensure that they follow the advice found in the extended safety data sheet (SDS).

Environment

Care should be taken to avoid releases of these products to sewage, drainage systems and water bodies. Spillage shall be quickly collected in the event of an accidental release. More information about release measures and accidental release measures are available in the extended safety data sheet.

8. Risk Management Recommendations

Human health measures

Organizational	A basic standard of occupational hygiene is recommended. Ensure operatives are well informed of the hazards and trained to minimise exposures. Ensure regular inspection and maintenance of equipment and machines. Handle and store according to the indications of the Safety Data Sheet.	
Protection	Eye protection:	Face shield (EN 166). In case of dust production: protective goggles (EN 166)
	Skin and body protection:	Protective clothing (EN 14605 or EN 13034). In case of dust production: head/neck protection. In case of dust production: dustproof clothing (EN 13982)
	Respiratory protection:	High concentration or prolonged activity: self contained breathing apparatus. In the case of vapor formation: use a respirator with an approved filter
Engineering controls	Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure. Ensure good ventilation of the work station.	
Environment protective measures		
Product must not be released into water without pre-treatment. Neutralize wastewater before release.		

9. First-aid measures

First-aid measures after inhalation : Remove the victim into fresh air. Respiratory problems: consult a doctor/medical service.

First-aid measures after skin contact : Wash immediately with lots of water. Do not apply (chemical) neutralizing agents without medical advice. Remove clothing before washing. Take the victim to a doctor if irritation persists.

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First-aid measures after eye contact : Rinse immediately with plenty of water. Remove contact lenses, if present and easy to do. Continue rinsing. Do not apply (chemical) neutralizing agents without medical advice.

First-aid measures after ingestion : Rinse mouth with water. Give nothing to drink. Do not apply (chemical) neutralizing agents without medical advice. Immediately consult a doctor/medical service. Call Poison Information Centre. Ingestion of large quantities: immediately to hospital. Take the container/vomit to the doctor/hospital.

10. Fire-fighting measures

Extinguishing media

Suitable extinguishing media : Quick-acting ABC powder extinguisher. Class A foam extinguisher. Water (quick-acting extinguisher, reel). Water. Class A foam.

Unsuitable extinguishing media : Quick-acting BC powder extinguisher. Quick-acting CO2 extinguisher.

Special hazards arising from the substance or mixture

Hazardous decomposition products in case of fire : On burning: release of toxic and corrosive gases/vapours.

Advice for firefighters

Precautionary measures fire : Exposure to fire/heat: keep upwind. Exposure to fire/heat: consider evacuation. Exposure to fire/heat: have neighbourhood close doors and windows.

Firefighting instructions : Cool tanks/drums with water spray/remove them into safety. Take account of toxic/corrosive

precipitation water. Dilute toxic gases with water spray. Take account of toxic fire-fighting water. Use water moderately and if possible collect or contain it.

11. Accidental release measures

Protective equipment : Gloves (EN 374). Face shield (EN 166). Protective clothing (EN 14605 or EN 13034). Dust cloud production: self-contained breathing apparatus (EN 136 + EN 137). Dust cloud production: dust-tight suit (EN 13982).

Environmental precautions: Prevent entry to sewers and public waters. Avoid discharge to the atmosphere. Do not allow entering drains or water courses.

For containment : Contain released product, pump into suitable containers. Plug the leak, cut off the supply. Dam up the solid spill. Knock down/dilute dust cloud with water spray. Take account of toxic/corrosive precipitation water. Powdered form: no compressed air for pumping over spills.

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12. Disposal consideration

Regional legislation (waste) : Disposal must be done according to official regulations.

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.

Sewage disposal recommendations : Remove waste in accordance with local and/or national regulations. Do not discharge into drains or the environment. Dispose of at authorized waste collection point. Hazardous waste shall not be mixed together with other waste. Hazardous waste shall be managed responsibly. All entities that store, transport or handle hazardous waste shall take the necessary measures to prevent risks of pollution or damage to people or animals.

13. Handling and storage

Precautions for safe handling : Avoid raising dust. Keep away from naked flames/heat. In a finely divided state: use spark-/explosion proof appliances. Finely divided: keep away from ignition sources/sparks. Measure the concentration in the air regularly. Carry operations in the open/under local exhaust/ventilation or with respiratory protection. Comply with the legal requirements. Remove contaminated clothing immediately. Clean contaminated clothing. Thoroughly clean/dry the installation before use. Do not discharge the waste into the drain. Powdered form: no compressed air for pumping over. Keep the container tightly closed.

Hygiene measures : Always wash hands after handling the product. Remove contaminated clothes. Wear personal protective equipment. Observe very strict hygiene - avoid contact.

14. Classification and Labeling

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms (CLP)



Signal word (CLP)

: Danger

Hazard statements (CLP)

: H301 - Toxic if swallowed.
H312+H332 - Harmful in contact with skin or if inhaled.
H317 - May cause an allergic skin reaction.
H319 - Causes serious eye irritation.
H341 - Suspected of causing genetic defects.
H351 - Suspected of causing cancer.
H410 - Very toxic to aquatic life with long lasting effects.

Precautionary statements (CLP)

: P201 - Obtain special instructions before use.
P202 - Do not handle until all safety precautions have been read and understood.
P261 - Avoid breathing dust/fume/gas/mist/vapours/spray.
P264 - Wash hands, forearms and face thoroughly after handling.
P270 - Do not eat, drink or smoke when using this product.
P271 - Use only outdoors or in a well-ventilated area.

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15. Conclusion

o-phenylenediamine appears as colorless monoclinic crystals if pure. Used in manufacture of dyes, photography, organic synthesis. The substance Suspected to cause cancer ,Suspected of causing genetic defects, cause eye irritation and also it may cause an allergic skin reaction.

Care should be taken to avoid releases of these products to sewage, drainage systems and water bodies. The exposure must be kept as minimum as possible by the use of appropriate risk management measures as suitable collective and personal protective equipment, good industrial hygiene practices and risk communication through appropriate training of workers.

16. Contact Information within company

Manufacturer

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This GPS safety summary is intended to give general information about the health, safety and environmental and not intended to provide in-depth details. To obtain the most accurate and current information, consult the appropriate Safety Data Sheet (SDS) prior to use of the material named herein.